





designated according to Article 29 of the Regulation (EU) No 305/2011 and member of EOTA (European Organisation for Technical Assessment, www.eota.eu)

European Technical Assessment

ETA 14/0031 of 11/08/2020

Technical Assessment Body issuing the E 29 of the Regulation (EU) No 305/2011:	TA and designated according to Article UL International (UK) Ltd
Trade name of the construction product	GRAFT FR Mortar
Product family to which the construction product belongs	Fire Stopping and Sealing Product:Penetration Seals
Manufacturer	Polyseam Ltd 15. St. Andrews Road Huddersfield, West Yorkshire HD1 6SB, UK
Manufacturing plant(s)	A/003
This European Technical Assessment contains	98 pages including 1 Annex which forms an integral part of this assessment.
This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of	EAD 350454-00-1104, September 2017.
This version replaces	ETA 14/0031 issued on 18/05/2020

Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full. However, partial reproduction may be made, with the written consent of the issuing Technical Assessment Body. Any partial reproduction has to be identified as such.

Table of Contents

Ι.	SPECIF	IC PARTS OF THE EUROPEAN TECHNICAL ASSESSMENT	3
1	Te	chnical description of the product	3
2		ecification of the intended uses of the product in accordance with the applicable European Assessment Document (Hereinafter D): EAD 350454-00-1104	
3	Pe	rformance of the product and references to the methods used for its assessment	5
4		SESSMENT AND VERIFICATION OF CONSTANCY OF PERFORMANCE (HEREINAFTER AVCP) SYSTEM APPLIED, WITH REFERENCE TO S LEGAL BASE	
5	Te	chnical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD	6
6	lss	ued on:	7
ANN	IEX A – R	lesistance to Fire Classification – GRAFT FR Mortar	8
A	1	Rigid wall constructions according to 1.2.1 with wall thickness of minimum 150 mm	8
	A.1.1	Cable penetration seal with 50 mm deep GRAFT FR Mortar backed with mineral fibre board	8
	A.1.2	Pipe penetration seal with 50 mm deep GRAFT FR Mortar backed with mineral fibre board	9
	A.1.3	Pipe penetration seal with 50 mm deep GRAFT FR Mortar backed with mineral fibre board	. 10
	A.1.4	Cable penetration seal with 100 mm deep GRAFT FR Mortar	. 13
	A.1.5	Pipe penetration seal with 100 mm deep GRAFT FR Mortar	. 14
	A.1.6	Pipe penetration seal with 100 mm deep GRAFT FR Mortar	. 17
	A.1.7	Pipe penetration seal with 100 mm deep GRAFT FR Mortar	. 18
	A.1.8	Pipe penetration seal with 100 mm deep GRAFT FR Mortar	. 20
	A.1.9	Pipe penetration seal with 50 mm deep GRAFT FR Mortar to both faces	. 22
A	2	Rigid floor constructions according to 1.2.1 with floor thickness of minimum 100 mm	. 23
	A.2.1	Cable penetration seal with 50 mm deep GRAFT FR Mortar backed with mineral fibre board	. 23
	A.2.2	Pipe penetration seal with 50 mm deep GRAFT FR Mortar backed with mineral fibre board	. 24
	A.2.3	Pipe penetration seal with 50 mm deep GRAFT FR Mortar backed with mineral fibre board	. 28
	A.2.4	Cable penetration seal with 100 mm deep GRAFT FR Mortar	. 30
	A.2.5	Pipe penetration seal with 100 mm deep GRAFT FR Mortar	. 31
	A.2.6	Pipe penetration seal with 100 mm deep GRAFT FR Mortar	
	A.2.7	Pipe penetration seal with 100 mm deep GRAFT FR Mortar	
	A.2.8	Pipe penetration seal with 100 mm deep GRAFT FR Mortar	. 38
	A.2.10	Pipe penetration seal with 100 mm deep GRAFT FR Mortar	. 41
	A.2.11	Pipe penetration seal with 100 mm deep GRAFT FR Mortar	. 45
	A.2.12	Pipe penetration seal with GRAFT FR Mortar	. 51
	A.2.13		
	A.2.14	Pipe penetration seal with 50 mm deep GRAFT FR Mortar	. 65
	A.2.15		
	A.2.16		
A	3	Rigid floor constructions according to 1.2.1 with floor thickness of minimum 120 mm	. 73
	A.3.1	Pipe penetration seal with 120 mm deep GRAFT FR Mortar	
A	4	Rigid floor constructions according to 1.2.1 with floor thickness of minimum 150 mm	. 75
	A.4.1	Pipe penetration seal with 150 mm deep GRAFT FR Mortar	
	A.4.2	Pipe penetration seal with 150 mm deep GRAFT FR Mortar	
	A.4.3	Cable penetration seal with 150 mm deep GRAFT FR Mortar	
A	5	Flexible and rigid wall constructions according to 1.2.1 with wall thickness of min. 100 mm	
	A.5.1	Cable penetration seal with 25 mm deep GRAFT FR Mortar to both faces backed with 50 mm mineral fibre board	
	A.5.2	Pipe penetration seal with 25 mm deep GRAFT FR Mortar to both faces backed with 50 mm mineral fibre board	
	A.5.3	Pipe penetration seal with 25 mm deep GRAFT FR Mortar to both faces backed with 50 mm mineral fibre board	
	A.5.4	Pipe penetration seal with 25 mm deep GRAFT FR Mortar to both faces backed with 50 mm mineral fibre board	
	A.5.5	Pipe penetration seal with 25 mm deep GRAFT FR Mortar to both faces backed with 50 mm mineral fibre board	
	A.5.6	Pipe penetration seal with 25 mm deep GRAFT FR Mortar to both faces backed with 50 mm mineral fibre board	
	A.5.7	Pipe penetration seal with 25 mm deep GRAFT FR Mortar to both faces backed with 50 mm mineral fibre board	
	A.5.8	Pipe penetration seal with 50 mm deep GRAFT FR Mortar to both faces	
ANN	167 D - A	ir Permeability – GRAFT FR Mortar	. 97

I. SPECIFIC PARTS OF THE EUROPEAN TECHNICAL ASSESSMENT

1 <u>Technical description of the product</u>

- 1) GRAFT FR Mortar is a gypsum based mortar material, used to reinstate the fire resistance performance of wall and floor constructions where they have been provided with apertures for the penetrations of multiple services.
- 2) GRAFT FR Mortar is supplied as a dry material and is mixed with water to the required ratio prior to installation.
- 3) GRAFT FR Mortar when mixed is self-supporting in a wall and floor orientation and may be used with or without a permanent mineral fibre backing material depending upon the require application and classification (see Annex A).
- GRAFT FR Pipe Wraps are required to be used in conjunction with GRAFT FR Mortar depending upon the required application and classification (see Annex A). GRAFT FR Pipe Wraps are the subject of ETA 18/0906.
- 5) The applicant has submitted a written declaration that GRAFT FR Mortar does not contain substances which have to be classified as dangerous according to Directive 67/548/EEC and Regulation (EC) No 1272/2008 and listed in the "Indicative list on dangerous substances" of the EGDS taking into account the installation conditions of the construction product and the release scenarios resulting from there.

In addition to the specific clauses relating to dangerous substances contained in this European Technical Assessment, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Regulation, these requirements need also to be complied with, when and where they apply.

6) The use catagory of GRAFT FR Mortar in relation to BWR 3 (Hygiene, health and environment) is IA1, S/W2

2 <u>Specification of the intended uses of the product in accordance with the applicable European Assessment</u> <u>Document (Hereinafter EAD): EAD 350454-00-1104</u>

Detailed information and data is given in Annex A.

- 1) The intended use of GRAFT FR Mortar is to reinstate the fire resistance performance of flexible wall, rigid wall and floor constructions where they are penetrated by various cables, trays and metallic, plastic and composite pipes.
- 2) The specific elements of construction that the system GRAFT FR Mortar may be used to provide a penetration seal in, are as follows:
 - a. Flexible walls: The wall must have a minimum thickness of 100 mm and comprise steel studs or timber studs* lined on both faces with minimum 2 layers of 12.5 mm thick boards.
 - b. Rigid walls: The wall must have a minimum thickness of 100 mm and comprise concrete, aerated concrete or masonry, with a minimum density of 650 kg/m³.
 - c. Rigid floors: The floor must have a minimum thickness of 100 mm and comprise aerated concrete or concrete with a minimum density of 650 kg/m³.

* no part of the penetration seal may be closer than 100 mm to a stud, the cavity must be closed between the penetration seal and the stud, and minimum 100 mm of insulation of class A1 or A2 according to EN 13501-1 must be provided within the cavity between the penetration seal and the stud.

The supporting construction must be classified in accordance with EN 13501-2 for the required fire resistance period.

GRAFT Fire Protection Systems which involve services penetrating both sides of a flexible wall may also be used in the situation where the services penetrates one side of the wall only and the remaining side of the wall is not penetrated at the same point (i.e. the services continues on the inside of the wall). All fire integrity and thermal insulation ratings for such single-sided penetrations remain the same as for the equivalent double-sided penetration.

- 3) The System GRAFT FR Mortar may be used to provide a penetration seal with cables, cable trays, plastic pipes, composite pipes and metallic pipes with and without insulation, with mixed services in the same seal/aperture (for details see Annex A).
- 4) The system GRAFT FR Mortar may be used to seal apertures in the separating element up to 2400 mm wide by 1200 mm high in a wall, and 2400 mm by 1200 mm in a floor. The additional sizes that are permitted in floors are:

Width (mm)	Length (mm)
1100	2900
1000	4000
900	7000
≤ 800	∞ (infinite)

The minimum permitted separation between adjacent seals/apertures is 200 mm. Services within the system GRAFT FR Mortar seal do not require a minimum separation, except where specifically detailed in Annex A.

- 5) Services in floors shall be supported at maximum 250 mm from the top face. Services in walls shall be supported at maximum 270 mm from both faces of the wall.
- 6) The provisions made in this European Technical Assessment are based on an assumed working life of the GRAFT FR Mortar of 30 years, provided that the conditions laid down in sections 4.2/5.1/5.2 for the packaging/transport/ storage/installation/use/repair are met. The indications given on the working life cannot be interpreted as a guarantee given by the producer but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.
- 7) Type Z₂: Intended for uses in internal conditions with humidity lower than 85 % RH excluding temperatures below 0°C, without exposure to rain or UV.

3 Performance of the product and references to the methods used for its assessment

Product-type: Mortar	Intended use	Intended use: Penetration Seal			
Assessment method	Essential characteristic	Product Performance			
	BWR 2 Safety in case of fire				
EN 13501-1	Reaction to fire	Class 'A1'			
EN 13501-2	Resistance to fire	Annex A			
	BWR 3 Hygiene, health and environ	ment			
EN 1026	Air permeability	Annex B			
EAD 350454-00-1104, Annex C	Water permeability	No performance determined			
Declaration of manufacturer & EN 16516	Release of dangerous substances	Use categories: IA1, S/W2 S Declaration of manufacturer			
BWR 4 Safety in use					
EOTA TR 001:2003	Mechanical resistance and stabili	ty Suitable for use in walls and			
EOTA TR 001:2003	Resistance to impact/movement	floors in Zone Types I, II, III &			
EOTA TR 001:2003	Adhesion	IV*			
EAD 350454-00-1104, Clause 2.2.9	Durability	Z2			
	BWR 5 Protection against noise	2			
EN 10140-1,2,4,5/ EN ISO 717-1	Airborne sound insulation	Rw 48 (-1;-3) dB			
BWR 6 Energy economy and heat retention					
EN 12664, EN 12667, EN 12939, EN ISO 8990, EN ISO 6946, EN ISO 14683, EN ISO 10211, EN ISO 10456	Thermal properties	No performance determined			
EN ISO 12572, EN 12086, EN ISO 10456	Water vapour permeability	No performance determined			

*At dimensions up to those given in **2** 4) and with soft and hard body impact

4 ASSESSMENT AND VERIFICATION OF CONSTANCY OF PERFORMANCE (HEREINAFTER AVCP) SYSTEM APPLIED, WITH REFERENCE TO ITS LEGAL BASE

According to the decision 1999/454/EC – Commission Decision of date 22nd June 1999 on the procedure for attesting the conformity of construction products pursuant to Article 20(2) of Council Directive 89/106/EEC as regards fire stopping, fire sealing and fire protective products, published in the Official Journal of the European Union (OJEU) L178/52 of 14/07/1999, see https://eur-lex.europa.eu/oj/direct-access.html) of the European Commission¹, as amended, the system(s) of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table(s) applies (apply).

Product(s)	Intended use(s)	Level(s) or class(es)	System(s)
Fire stopping and Fire Sealing Products	For fire compartmentation and/or fire protection or fire performance	Any	1

5 <u>Technical details necessary for the implementation of the AVCP system, as provided for in the applicable</u> <u>EAD</u>

Tasks of the manufacturer:

Factory production control

The manufacturer shall exercise permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system shall ensure that the product is in conformity with this European technical Assessment.

The manufacturer may only use initial / raw / constituent materials stated in the technical documentation of this European Technical Assessment.

The factory production control shall be in accordance with the Control Plan of 4th June 2018 relating to the European Technical Assessment ETA 14/0031 issued on 11/08/2020 which is part of the technical documentation of this European Technical Assessment. The "Control Plan" is laid down in the context of the factory production control system operated by the manufacturer and deposited at UL International (UK) Ltd.

The results of factory production control shall be recorded and evaluated in accordance with the provisions of the Control Plan.

¹ Official Journal of the European Communities L178/52 of 14/7/1999

Other tasks of the manufacturer

Additional information

The manufacturer shall provide a technical data sheet and an installation instruction with the following minimum information:

- (a) Technical data sheet:
 - Field of application:
 - Building elements for which the linear joint seal or penetration seal is suitable, type and properties of the building elements like minimum thickness, density, and in case of lightweight constructions the construction requirements.
 - Limits in size, minimum thickness etc. of the joint or penetration seal
 - Construction of the linear joint seal or penetration seal including the necessary components and additional products (e.g. backfilling material) with clear indication whether they are generic or specific.
 - Services which the penetration seal is suitable, type and properties of the services like material, diameter, thickness etc. in case of pipes including insulation materials; necessary/allowed supports/fixings (e.g. cable trays)
- (b) Installation instruction:
 - Steps to be followed
 - Procedure in case of retrofitting
 - Stipulations on maintenance, repair and replacement
- 6 Issued on:

11th August 2020

Report by:

D. Yates Senior Project Engineer Building and Life Safety Technologies

For and on behalf of UL International (UK) Ltd.

Reviewed by:

C. Johnson Staff Engineer Building and Life Safety Technologies

ANNEX A – Resistance to Fire Classification – GRAFT FR Mortar

A.1 Rigid wall constructions according to 1.2.1 with wall thickness of minimum 150 mm

A.1.1 Cable penetration seal with 50 mm deep GRAFT FR Mortar backed with mineral fibre board

Penetration Seal: Cables fitted at any position within the aperture (min. separation 25 mm from seal edges), with min. 50 mm GRAFT FR Mortar to either side of the wall (or at any position in between), backed with min. 50 mm stone wool board min. 150 kg/m³.



A.1.1.1 Single side penetration seal with cables

Services	Maximum aperture	Classification
None (blank)	As section	E 180, El 120
Single electrical cables up to 21 mm Ø	2.4)	E 180, El 60
Single electrical cables up to 21 mm Ø	80 x 80 mm	E 240, EI 60
Electrical cables up to 21 mm Ø (single, bundled and on trays)		E 180, EI 60
Electrical cables up to 50 mm Ø (single, bundled and on trays)		E 180, EI 45
Electrical cables up to 80 mm Ø (single, bundled and on trays)		E 120, El 45
Telecommunication cables up to 21 mm Ø (single or bundles up to 100 mm Ø)	bundles up to 100 mm Ø) As section	
Steel cable trays & ladders	2.4)	E 180, EI 60
Non-sheathed wires up to 17 mm Ø		E 180, El 45
Non-sheathed wires up to 24 mm Ø		E 180, El 30
Copper conduits up to 16 mm Ø		E 180 C/U, EI 30 C/U
Steel conduits up to 16 mm Ø		E 180 C/U, EI 60 C/U
PVC conduits up to 16 mm Ø		E 180 C/U, E 180 C/C,
		EI 60 C/U, EI 60 C/C



A.1.2 Pipe penetration seal with 50 mm deep GRAFT FR Mortar backed with mineral fibre board



Services	Maximum aperture	Insulation	Classification
Steel pipes 219 diameter/	As section	30 mm stone wool	E 120 C/U, EI 90 C/U
5-14.2 mm wall	2. 4)	min. 80 kg/m ³	



A.1.3 Pipe penetration seal with 50 mm deep GRAFT FR Mortar backed with mineral fibre board

A.1.3.1	Single side penetration seal with pipes
---------	---

Services	Maximum aperture	Insulation, minimum length, thickness and density	Classification
Copper or steel pipes up to 12 mm diameter/ 0.9-5 mm wall	70 x 70 mm	1000 mm long, 20 mm stone wool 80 kg/m ³	EI 240 C/C
Copper or steel pipes up to 54 mm diameter/ 1-14.2 mm wall	115 x 115 mm	1000 mm long, 20 mm stone wool 80 kg/m ³	E 240 C/C, EI 120 C/C
Copper or steel pipes up to 54 mm diameter/ 1-14.2 mm wall	Associan	1000 mm long, 20 mm stone wool 80 kg/m ³	E 180 C/C, EI 120 C/C
75 mm Alupex composite pipes with 7.5 mm wall	As section 2. 4)	600 mm long, 32 mm Elastomeric insulation minimum class B-s3,d0	EI 60 C/C

Services Mild or stainless steel pipes	Maximum aperture	Insulation, minimum length, thickness and density	Classification
40 mm diameter/1.5-14.2 mm wall*	100 x 100 mm	1000 mm long, 20	EI 240 C/U
40 mm diameter/1.5-14.2 mm wall*		mm Stone wool insulation 80 kg/m ³	E 180 C/U, EI 120 C/U
40 mm diameter/1.5-14.2 mm wall*			
50 mm diameter/1.7-14.2 mm wall*			
60 mm diameter/1.9-14.2 mm wall*			
75 mm diameter/2.2-14.2 mm wall*			
90 mm diameter/2.5-14.2 mm wall*	As section		
100 mm diameter/2.7-14.2 mm wall*	2. 4)	1000 mm long, 30	
115 mm diameter/3-14.2 mm wall*	2.4)	mm Stone wool	E 120 C/U, EI 90 C/U
140 mm diameter/3.5-14.2 mm wall*		insulation 80 kg/m ³	
165 mm diameter/ 3.9-14.2 mm wall*			
180 mm diameter/ 4.2-14.2 mm wall*			
200 mm diameter/ 4.6-14.2 mm wall*			
219 mm diameter/ 5.0-14.2 mm wall*			

* Typical pipe diameters shown, see below graph for intermediate sizes



A.1.4 Cable penetration seal with 100 mm deep GRAFT FR Mortar



A.1.4.1 Single side penetration seal with cables

Services	Maximum	Classification
	aperture	
None (blank)		EI 240
Electrical cables up to 21 mm $ otin \phi $ (single, bundled and on		
trays)		
Electrical cables up to 80 mm Ø (single, bundled and on	up to 80 mm Ø (single, bundled and on E 240, EI 6	
trays)		
Cables up to 21mm Ø in tied bundles up to 100mm Ø	As section 2. 4)	EI 120
Steel cable trays & ladders	,	F 130 FLC0
Non-sheathed cables up to 24 mm Ø		E 120, El 60
Copper conduits up to 16 mm Ø		E 180 C/U, EI 30 C/U
Steel conduits up to 16 mm Ø		E 180 C/U, EI 60 C/U
PVC conduits up to 16 mm Ø		EI 240 C/U, EI 240 C/C

A.1.5 Pipe penetration seal with 100 mm deep GRAFT FR Mortar

Penetration Seal: CS (Continuous Sustained) insulated metallic pipes fitted at any position within the aperture (min. separation 10 mm from seal edges), with min. 100 mm GRAFT FR Mortar to either side of the wall. GRAFT FR Pipe Wraps are required to be centrally within the seal for pipes with combustible insulation. Maximum seal size as section 2. 4).



A.1.5.1 Single side penetration seal with pipes

Services	Wrap	Insulation	Classification
Mild or stainless steel pipes			
40 mm diameter/1.5-14.2 mm wall		13 mm	
		Elastomeric	
		insulation	EI 240 C/U
	1 off 50 x 3.6mm	minimum class B-	
	GRAFT FR Pipe	s3,d0	
165 mm diameter/4.5-14.2 mm wall	Wrap, fitted central	9 mm Elastomeric	
		insulation	E 240 C/U, EI 30 C/U
		minimum class B-	
		s3,d0	
40 mm diameter/1.5-14.2 mm wall*			
50 mm diameter/1.6-14.2 mm wall*			
60 mm diameter/1.7-14.2 mm wall*			
75 mm diameter/1.9-14.2 mm wall*	1 off 50 x 1.8mm	13 -19 mm Elastomeric	
90 mm diameter/2-14.2 mm wall*	GRAFT FR Pipe	insulation	E 240 C/U, EI 60 C/U
100 mm diameter/2.1-14.2 mm wall*	Wrap, fitted central	minimum class B- s3,d0	c, c, c, c
115 mm diameter/2.3-14.2 mm wall*		/00	
140 mm diameter/2.6-14.2 mm wall*			
165 mm diameter/2.8-14.2 mm wall*			

* Typical pipe diameters shown, see below graph for intermediate sizes



Services	Wrap	Insulation	Classification
Mild or stainless steel pipes			
40 mm diameter/1.5-14.2 mm wall*			
50 mm diameter/1.8-14.2 mm wall*			
60 mm diameter/2-14.2 mm wall*			
75 mm diameter/2.3-14.2 mm wall*	1 off 50 x 3.6mm	13-25 mm Elastomeric	
90 mm diameter/2.7-14.2 mm wall*	GRAFT FR Pipe	insulation	E 180 C/U, EI 60 C/U
100 mm diameter/2.9-14.2 mm wall*	Wrap, fitted central	minimum class B- s3,d0	
115 mm diameter/3.3-14.2 mm wall*		,	
140 mm diameter/3.9-14.2 mm wall*			
165 mm diameter/4.5-14.2 mm wall*			

* Typical pipe diameters shown, see below graph for intermediate sizes



ETA 14/0031 of 11/08/2020 – Page 16 of 98

A.1.6 Pipe penetration seal with 100 mm deep GRAFT FR Mortar

Penetration Seal: plastic pipes fitted at any position within the aperture (min. separation 10 mm from seal edges), with min. 100 mm GRAFT FR Mortar to either side of the wall. GRAFT FR Pipe Wraps are required to be centrally within the seal. Maximum seal size as section 2. 4).



A.1.6.1 Single side penetration seal with pipes

Services	Wrap	Insulation	Classification
PVC-U pipes according to EN 1329-1,			
EN 1452-2 and EN 1453-1, PVC-C			
according to EN 1566-1			
315 mm diameter/9.2 mm wall	1 off 75 x 18 mm		EI 120 C/C
	GRAFT FR Pipe	None	
	Wrap, fitted central		

A.1.7 Pipe penetration seal with 100 mm deep GRAFT FR Mortar



A.1.7.1 Single side penetration seal with pipes

Services	Seal Depth, minimum	Permitted configuration for seal separation	Classification	
PVC-U pipes according to EN 1329-1, EN 1452-2 and EN 1453-1^, PVC-C according to EN 1566-1				
Diameter up to 32 mm, wall thickness 1.6 – 2.4 mm	100 mm	1 & 2	EI 120 U/C, C/C	
PE pipes according to EN 1519-1, EN 12201-2 and EN 12006-1 ^{\$} , ABS according to EN 1455-1 and pipes made				
from SAN+PVC according to EN 1565-1				
Diameter up to 32 mm, wall thickness 1.8 – 3.0 mm	100 mm	1 & 2	EI 120 U/C, C/C	
PP pipes according to EN 1852-1: 2009				
Diameter up to 32 mm, wall thickness 1.9 – 4.4 mm	100 mm	1 & 2	EI 120 U/C, C/C	



A.1.8 Pipe penetration seal with 100 mm deep GRAFT FR Mortar

a3 Pipe / pipe separation

A.1.8.1 Single side penetration seal with pipes

Services	Maximum	Insulation, minimum	Classification
Mild or stainless steel pipes	aperture	thickness and	
		density	
40 mm diameter/1.5-14.2 mm wall*		20 mm Stone wool	EI 240 C/U
		insulation 80 kg/m ³	EI 240 C/ 0
40 mm diameter/1.5-14.2 mm wall*			
50 mm diameter/1.7-14.2 mm wall*			
60 mm diameter/1.9-14.2 mm wall*			
75 mm diameter/2.2-14.2 mm wall*			
90 mm diameter/2.5-14.2 mm wall*	As section		
100 mm diameter/2.7-14.2 mm wall*	2. 4)	30 mm Stone wool	
115 mm diameter/3-14.2 mm wall*	,	insulation 80 kg/m ³	E 240 C/U, EI 120 C/U
140 mm diameter/3.5-14.2 mm wall*		3,	
165 mm diameter/ 3.9-14.2 mm wall*			
180 mm diameter/ 4.2-14.2 mm wall*			
200 mm diameter/ 4.6-14.2 mm wall*			
219 mm diameter/ 5.0-14.2 mm wall*			

* Typical pipe diameters shown, see below graph for intermediate sizes



Pipe diameter vs Wall thickness



A.1.9 Pipe penetration seal with 50 mm deep GRAFT FR Mortar to both faces

A.1.9.1 Single side penetration seal with pipes

Services	Mortar depth	Backing	Insulation	Classification
Blank seals				EI 240
Electric cables up to 80 mm diameter, single or in a bundle. Steel cable trays and ladders up to		Min. 50		E 240 El 60
500 mm wide	Min. 50	mm Stone	None	
Telecoms cables up to 21 mm diameter, single or in a bundle up to 100 mm diameter	mm	wool min. 150 kg/m ³	None	EI 60
Unsheathed wires up to 24 mm diameter				E 240 EI 120

A.2 Rigid floor constructions according to 1.2.1 with floor thickness of minimum 100 mm

A.2.1 Cable penetration seal with 50 mm deep GRAFT FR Mortar backed with mineral fibre board

Penetration Seal: Cables fitted at any position within the aperture (min. separation 30 mm from seal edges), with min. 50 mm GRAFT FR Mortar flush with the top of the floor, backed with min. 50 mm stone wool min. 150 kg/m³



A.2.1.1 Single side penetration seal with cables

Services	Maximum aperture	Classification
None (blank)		EI 180
Single* electrical cables up to 21 mm \emptyset		E 180, El 90
Electrical cables up to 21 mm Ø (single, bundled and on trays)		E 180, El 60
Electrical cables up to 80 mm \emptyset (single, bundled and on trays)	As section	E 90, El 45
Cables up to 21mm Ø in tied bundles up to 100mm Ø	2. 4)	EI 180
Steel cable trays & ladders		E 90, El 60
Non-sheathed wires up to 17 mm Ø		E 180, El 60
Non-sheathed wires up to 24 mm Ø]	E 180, El 30
PVC conduits up to 16 mm Ø		EI 180 C/U, EI 180 C/C

* To be separated by at least 30 mm



A.2.2 Pipe penetration seal with 50 mm deep GRAFT FR Mortar backed with mineral fibre board

A.2.2.1 Single side penetration seal with pipes

Services	Maximum aperture	Insulation, minimum thickness and density	Classification
Copper or steel pipes up to 12 mm diameter/ 1-5 mm wall	70 x 70 mm		EI 240 C/C
Copper or steel pipes up to 54 mm diameter/ 1-14.2 mm wall	115 x 115 mm	20 mm stone wool 80 kg/m ³	E 240 C/C, EI 180 C/C
Copper or steel pipes up to 54 mm diameter/ 1-14.2 mm wall	As section 2. 4)		EI 180 C/C

Services	Maximum	Insulation, minimum	Classification
Mild or stainless steel pipes	aperture	thickness and density	
40 mm diameter/1-14.2 mm wall*		20 mm Stone wool insulation 80 kg/m ³	EI 240 C/U
40 mm diameter/1-14.2 mm wall*			
50 mm diameter/1.2-14.2 mm wall*			
60 mm diameter/1.4-14.2 mm wall*			
75 mm diameter/1.7-14.2 mm wall*			
90 mm diameter/2-14.2 mm wall*			
100 mm diameter/2.2-14.2 mm wall*	280 x 280 mm	30 mm Stone wool	
115 mm diameter/2.5-14.2 mm wall*		insulation 80 kg/m ³	E 240 C/U, EI 90 C/U
140 mm diameter/3-14.2 mm wall*			
165 mm diameter/3.5-14.2 mm wall*			
180 mm diameter/3.8-14.2 mm wall*			
200 mm diameter/4.2-14.2 mm wall*			
219 mm diameter/4.5-14.2 mm wall*			

* Typical pipe diameters shown, see below graph for intermediate sizes



Pipe diameter vs Wall thickness

Services	Maximum	Insulation, minimum	Classification
Mild or stainless steel pipes	aperture	thickness and	
		density	
40 mm diameter/1-14.2 mm wall*		20 mm Stone wool	EI 180 C/U
		insulation 80 kg/m ³	1100 0/0
40 mm diameter/1-14.2 mm wall*			
50 mm diameter/1.2-14.2 mm wall*			
60 mm diameter/1.4-14.2 mm wall*			
75 mm diameter/1.7-14.2 mm wall*			
90 mm diameter/2-14.2 mm wall*	.		
100 mm diameter/2.2-14.2 mm wall*	As section 2. 4)	30 mm Stone wool	
115 mm diameter/2.5-14.2 mm wall*		insulation 80 kg/m ³	E 180 C/U, EI 90 C/U
140 mm diameter/3-14.2 mm wall*			
165 mm diameter/3.5-14.2 mm wall*			
180 mm diameter/3.8-14.2 mm wall*			
200 mm diameter/4.2-14.2 mm wall*			
219 mm diameter/4.5-14.2 mm wall*			

Pipe diameter vs Wall thickness



Penetration Seal: CS (Continuous Sustained) insulated metallic pipes fitted at any position within the aperture, with min. 50 mm stone wool min. 140 kg/m³ positioned at any height within the depth of the floor. Minimum separation between penetration seals and seal edges of 30 mm (configuration 1 & 2). Maximum aperture size as section 2. 4). Construction details: Pipe insulation Pipe insulation GRAFT FR Mortar GRAFT FR Mortar Rock mineral fibre

A.2.3 Pipe penetration seal with 50 mm deep GRAFT FR Mortar backed with mineral fibre board



A.2.3.1

Mild or stainless steel pipes	Insulation	Classification
40 mm diameter/1-14.2 mm wall	20 mm thick stone, mineral wool min. 80 kg/m ³	
40 mm diameter/1-14.2 mm wall*		
50 mm diameter/1.2-14.2 mm wall*	30-80 mm thick stone, mineral wool min. 80 kg/m ³	
60 mm diameter/1.4-14.2 mm wall*		
75 mm diameter/1.6-14.2 mm wall*		
90 mm diameter/1.9-14.2 mm wall*		
100 mm diameter/2.1-14.2 mm wall*		
115 mm diameter/2.4-14.2 mm wall*		EI 180 C/U
140 mm diameter/2.9-14.2 mm wall*		(EI 240 C/U)*
165 mm diameter/ 3.4-14.2 mm wall*		
180 mm diameter/ 3.6-14.2 mm wall*		
200 mm diameter/ 4.0-14.2 mm wall*		
219 mm diameter/ 4.3-14.2 mm wall*		
250 mm diameter/ 5.0-14.2 mm wall*		
300 mm diameter/ 5.9-14.2 mm wall*		
324 mm diameter/ 6.35-14.2 mm wall*		
PEX pipe in pipe systems	Insulation	Classification
15 mm diameter x 2.5 mm wall inner	None	EI 180 C/C
/25mm diameter outer		(EI 240 C/C)*

* EI 240 in apertures up to a maximum of 550 x 1100 mm

Pipe Diameter vs wall thickness



A.2.4 Cable penetration seal with 100 mm deep GRAFT FR Mortar



A.2.4.1 Single side penetration seal with cables

Services	Maximum	Classification
	aperture	
None (blank)		EI 240
Electrical cables up to 50 mm Ø (single, bundled and on trays)		E 180, El 60
Electrical cables up to 80 mm \emptyset (single, bundled and on trays)		E 120, El 60
Cables up to 21mm Ø in tied bundles up to 100mm Ø	As section 2. 4)	E 180, El 120
Steel cable trays & ladders	2. 7	E 120, El 60
Non-sheathed cables up to 17 mm Ø		E 180, El 90
Non-sheathed cables up to 24 mm Ø	1	E 180, EI 20
PVC conduits up to 16 mm Ø		EI 180 C/U, EI 180 C/C



A.2.5 Pipe penetration seal with 100 mm deep GRAFT FR Mortar

Services	Wrap	Insulation	Classification
Copper and steel pipes	•		
12 mm diameter/1 mm wall	50 x 3.6 mm GRAFT	9 mm Elastomeric insulation minimum class B-s3,d0 or foil faced Phenolic Foam insulation	EI 240 C/C
12-54 mm diameter/1-1.2 mm wall	FR Pipe Wrap fitted to the soffit	13-25 mm Elastomeric insulation minimum class B-s3,d0 or foil faced Phenolic Foam insulation	E 240 C/C, EI 60 C/C
Alupex pipes			
16 mm diameter/2.25 mm wall		9 mm Elastomeric insulation minimum class B-s3,d0 or foil faced Phenolic Foam insulation	EI 240 C/C
16 mm diameter/2.25 mm wall			
20 mm diameter/2.5 mm wall			
26 mm diameter/3 mm wall		9-13 mm Elastomeric	
32 mm diameter/3 mm wall		insulation minimum	
40 mm diameter/3.5 mm wall		class B-s3,d0 or foil faced Phenolic Foam	E 240 C/C, EI 90 C/C
50 mm diameter/4 mm wall	50 x 3.6 mm GRAFT	insulation	
63 mm diameter/4.5 mm wall	FR Pipe Wrap fitted		
75 mm diameter/4.7 mm wall	to the soffit		
16 mm diameter/2.25 mm wall			
20 mm diameter/2.5 mm wall			
26 mm diameter/3 mm wall		13-25 mm	
32 mm diameter/3 mm wall		Elastomeric insulation minimum class B-s3,d0 or foil	
40 mm diameter/3.5 mm wall			E 180 C/C, EI 90 C/C
50 mm diameter/4 mm wall		faced Phenolic Foam insulation	
63 mm diameter/4.5 mm wall			
75 mm diameter/4.7 mm wall			

A.2.5.1 Single side penetration seal with pipes

A.2.6 Pipe penetration seal with GRAFT FR Mortar



A.2.6.1 Single side penetration seal with pipes

Services	Minimum mortar depth and floor thickness	Insulation	Classification
Up to 16 mm diameter steel pipes 1.5- 7 mm wall	100 mm	None	E 240 C/C, EI 120 C/C
Up to 63.5 mm diameter steel pipes 1.6-14.2 mm wall	150 mm		E 180 C/U, EI 90 C/U
Up to 12 mm diameter Copper and steel pipes 0.7-1.5 mm wall	120 mm		E 240 C/C, EI 180 C/C
Up to 54 mm diameter Copper and steel pipes 1.5-14.2 mm wall	100 mm		E 120 C/C, EI 20 C/C
75 mm Alupex composite pipes with 4.6 mm wall	100 mm	None	E 240 U/C, EI 20 U/C

Services Mild or stainless steel pipes	Minimum mortar depth and floor thickness	Insulation, minimum thickness and density	Classification
40 mm diameter/1.5-14.2 mm wall*		20 mm Stone wool insulation 80 kg/m ³	EI 240 C/U
40 mm diameter/1.5-14.2 mm wall*			
50 mm diameter/1.7-14.2 mm wall*	100 mm		
60 mm diameter/1.8-14.2 mm wall*		30 mm Stone wool insulation 80 kg/m ³	E 240 C/U, EI 120 C/U
75 mm diameter/2.1-14.2 mm wall*			
90 mm diameter/2.3-14.2 mm wall*			
100 mm diameter/2.5-14.2 mm wall*			
115 mm diameter/2.8-14.2 mm wall*			
140 mm diameter/3.2-14.2 mm wall*			
165 mm diameter/ 3.6-14.2 mm wall*			
180 mm diameter/ 3.9-14.2 mm wall*			
200 mm diameter/ 4.2-14.2 mm wall*			
219 mm diameter/ 4.5-14.2 mm wall*			

* Typical pipe diameters shown, see below graph for intermediate sizes



A.2.7 Pipe penetration seal with 100 mm deep GRAFT FR Mortar

Penetration Seal: CS (Continuous Sustained) insulated metallic pipes fitted at any position within the aperture (min. separation 30 mm from seal edges and 30 mm from other services), with min. 100 mm GRAFT FR Mortar to the top surface of the floor. GRAFT FR Pipe Wraps are required to be fitted around combustible pipe insulation. Maximum seal size as section 2. 4).



A.2.7.1 Single side penetration seal with pipes

Services	Wrap	Insulation	Classification
Mild or stainless steel pipes			
40 mm diameter/1.5-14.2 mm wall		13 mm	
		Elastomeric	
		insulation	
		minimum class B-	EI 180 C/U
		s3,d0 or foil faced	
		Phenolic Foam	
	1	insulation	
40 mm diameter/1.5-14.2 mm wall*	1 off 50 x 1.8 mm		
50 mm diameter/1.6-14.2 mm wall*	GRAFT FR Pipe	10.10	
60 mm diameter/1.7-14.2 mm wall*	Wrap, fitted at	13 -19 mm	
75 mm diameter/1.9-14.2 mm wall*	soffit	Elastomeric	
90 mm diameter/2-14.2 mm wall*		insulation minimum class B-	
100 mm diameter/2.1-14.2 mm wall*		s3,d0 or foil faced	E 180 C/U, EI 120 C/U
115 mm diameter/2.3-14.2 mm wall*		Phenolic Foam insulation	
140 mm diameter/2.6-14.2 mm wall*			
165 mm diameter/2.8-14.2 mm wall*			

* Typical pipe diameters shown, see below graph for intermediate sizes




A.2.8 Pipe penetration seal with 100 mm deep GRAFT FR Mortar

A.2.8.1

Mild or stainless steel pipes	Insulation	GRAFT FR Pipe Wrap	Classification
40 mm diameter/1-14.2 mm wall	25 mm thick Elastomeric insulation minimum class B- s3,d0 or foil faced Phenolic Foam insulation		EI 240 C/U
40 mm diameter/1-14.2 mm wall*			
50 mm diameter/1.2-14.2 mm wall*			
60 mm diameter/1.4-14.2 mm wall*			
75 mm diameter/1.6-14.2 mm wall*			
90 mm diameter/1.9-14.2 mm wall*			
100 mm diameter/2.1-14.2 mm wall*		50.00	
115 mm diameter/2.4-14.2 mm wall*	25mm thick Elastomeric	50 x 3.6 mm (2 x 1.8 layer)	
140 mm diameter/2.9-14.2 mm wall*	insulation minimum class B-		E 240 C/U
165 mm diameter/ 3.4-14.2 mm wall*	s3,d0 or foil faced Phenolic Foam insulation		EI 120 C/U
180 mm diameter/ 3.6-14.2 mm wall*			
200 mm diameter/ 4.0-14.2 mm wall*			
219 mm diameter/ 4.3-14.2 mm wall*			
250 mm diameter/ 5.0-14.2 mm wall*			
300 mm diameter/ 5.9-14.2 mm wall*			
324 mm diameter/ 6.35-14.2 mm wall*			
40 mm diameter/1-14.2 mm wall*			
50 mm diameter/1.2-14.2 mm wall*			
60 mm diameter/1.4-14.2 mm wall*			
75 mm diameter/1.6-14.2 mm wall*			
90 mm diameter/1.9-14.2 mm wall*			
100 mm diameter/2.1-14.2 mm wall*			
115 mm diameter/2.4-14.2 mm wall*	25-50mm thick Elastomeric		
140 mm diameter/2.9-14.2 mm wall*	insulation minimum class B-	50 x 5.4 mm	EI 120 C/U
165 mm diameter/ 3.4-14.2 mm wall*	s3,d0 or foil faced Phenolic Foam insulation	(3 x 1.8 layer)	-
180 mm diameter/ 3.6-14.2 mm wall*			
200 mm diameter/ 4.0-14.2 mm wall*			
219 mm diameter/ 4.3-14.2 mm wall*			
250 mm diameter/ 5.0-14.2 mm wall*			
300 mm diameter/ 5.9-14.2 mm wall*			
324 mm diameter/ 6.35-14.2 mm wall*			





A.2.10 Pipe penetration seal with 100 mm deep GRAFT FR Mortar

Services	Wrap	Maximum	Classification
		aperture	
PVC-U pipes according to EN 1329-1, EN 1452-1 an	d EN 1453-1, P	VC-C according to	EN 1566-1
Up to 40 mm diameter / 1.8-3.7 mm wall	50 x 1.8 mm		E 180 U/U, EI 120 U/U
Up to 110 mm diameter / 3.0-6.6 mm wall	50 x 3.6 mm		EI 240 U/C
Up to 125 mm diameter / 3.5-7.4 mm wall	50 x 7.2 mm	As section	EI 120 U/C
Up to 160 mm diameter / 4.5 mm wall	50 x 10.8 mm	n 2. 4)	EI 240 C/C
Up to 160 mm diameter / 4.5-9.5 mm wall	50 x 10.8 mm	1 ^{2. 4} /	EI 90 C/C
Up to 110 mm diameter/ 2.7-6.6 mm wall, containing up to 90mm Ø bundle of up to 14 mm Ø cables	50 x 3.6 mm		EI 120 U/C
PP pipes according to EN 1451-1			
Up to 40 mm diameter /1.8-4.4 mm wall	None		EI 120 U/C
Up to 40 mm diameter /1.8-5.5 mm wall	50 x 1.8 mm		EI 120 U/U
Up to 50 mm diameter /2.5-5.5 mm wall	50 x 3.6 mm		EI 240 C/C
Up to 75 mm diameter /3.5-5.5 mm wall	50 x 3.6 mm	Acception	EI 240 C/C
Up to 110 mm diameter /2.7-6.3 mm wall	50 x 3.6 mm	 As section 2. 4) 	EI 240 U/C
Up to 125 mm diameter /3.4-11.4 mm wall	50 x 7.2 mm	2.4)	EI 240 U/C
Up to 160 mm diameter /4.9-14.6 mm wall	50 x 10.8 mm	า	EI 240 U/C
Up to 110 mm diameter/ 3.4-6.3 mm wall, containing up to 90mm Ø bundle of up to 14 mm Ø cables	50 x 3.6 mm		EI 60 U/C
PE pipes according to EN 1519-1, EN 12201-2 and I	EN 12666-1. AB	S according to EN	1455-1 and pipes made
from SAN+PVC according to EN 1565-1			
Up to 40 mm diameter / 2.0-4.4 mm wall	None		EI 120 U/C
Up to 40 mm diameter / 2.4-3.7 mm wall	50 x 1.8 mm		EI 240 U/U
Up to 110 mm diameter / 3.4-10.0 mm wall	50 x 3.6 mm		EI 120 U/C
Up to 125 mm diameter / 3.9-11.4 mm wall	50 x 7.2 mm	As section	EI 240 U/C
Up to 160 mm diameter / 4.9-14.6 mm wall	50 x 10.8 mm	n 2.4)	EI 120 U/C
Up to 250 mm diameter / 7.8 mm wall	75 x 12.6 mm	<u>1</u>	EI 180 C/C
Up to 110 mm diameter/ 2.7-10.0 mm wall, containing up to 90mm Ø bundle of up to 14 mm Ø cables	50 x 3.6 mm		E 120 U/C, EI 60 U/C
Configuration 1	Configu	ration 2	
Кеу	I		
1 Supporting construction			
a1 Pipe / top edge of seal separation			
a2 Pipe / side edge of seal separation			
a3 Pipe / pipe separation			

A.2.10.1 Single side penetration seal with pipes







A.2.11 Pipe penetration seal with 100 mm deep GRAFT FR Mortar

A	.2.	1	1	.1	
				••	

Services	Wrap	Permitted	Classification
Scivices	with	configuration for	classification
		seal separation	
PVC-U pipes according to EN 1329-1, EN 1452	L 2-1 and EN 1453-1. PV(•	66-1
	50 x 10.8 mm (6 x		
160 mm diameter / 9.5 mm wall	1.8 layers)	1 & 2	EI 90 U/C
PEX pipe in pipe systems according to ISC			
Maximum 54 mm diameter/0.4 mm			
wall thickness (outer pipe), 28 mm	50 x 3.6 mm (2 x		
diameter/4.0 mm wall thickness (inner	1.8 layers)	1&2	EI 120 C/C
pipe)	, ,		
Rehau Raupiano Plus PP-DD according to	DIN 4102		
40-50 mm diameter/1.8-2.7 mm wall	50 x 3.6 mm (2 x	1 & 2	51 4 2 2 1 1 / 1 1
thickness*	1.8 layers)		EI 120 U/U
75-110 mm diameter/2.7 mm wall	50 x 3.6 mm (2 x	1 & 2	51 420 11/0
thickness*	1.8 layers)		EI 120 U/C
125 mm diameter/3.1 mm wall	50 x 7.2 mm (4 x	1 & 2	E 240 U/C, EI 120
thickness	1.8 layers)		U/C
160 mm diameter/3.9 mm wall	50 x 10.8 mm (6 x	1 & 2	51 420 11/0
thickness	1.8 layers)		EI 120 U/C
Polo-Kal NG Poloplast PP-MV according t	o DIN 4102		
32-110 mm diameter/3.4 mm wall	50 x 3.6 mm (2 x	1&2	FL 100 LL/C
thickness	1.8 layers)		EI 180 U/C
125 mm diameter/3.9 mm wall	50 x 7.2 mm (4 x	1&2	EI 240 U/C
thickness	1.8 layers)		EI 240 0/C
160 mm diameter/4.3 mm wall	50 x 10.8 mm (6 x	1&2	EI 240 U/C
thickness	1.8 layers)		EI 240 0/C
Aquatherm Green SDR9 MF PP-RP accord	ling to ISO 21003		
32 mm diameter/3.6 mm wall thickness	50 x 1.8 mm (1 x	1&2	EI 240 C/C
	1.8 layer)		LI 240 C/C
40-50 mm diameter/5.6-12.3 mm wall	50 x 3.6 mm (2 x	1&2	EI 240 C/C
thickness*	1.8 layers)		
63-110 mm diameter/12.3 mm wall	50 x 3.6 mm (2 x	1&2	EI 240 C/C
thickness*	1.8 layers)		
Wavin SiTech + PP-M B according to EN 1			
32-50 mm diameter/1.8-3.4 mm wall	50 x 3.6 mm (2 x	1&2	EI 120 U/U
thickness*	1.8 layers)	- ~ -	2. 223 0, 0
75-110 mm diameter/3.4 mm wall	50 x 3.6 mm (2 x	1&2	EI 120 U/C
thickness*	1.8 layers)		
Gilbert Silent PP according to DIN 4102	F0 0 C /2		
32-50 mm diameter/1.8-3.4 mm wall	50 x 3.6 mm (2 x	1&2	EI 120 U/U
thickness*	1.8 layers)		•
75-110 mm diameter/3.4 mm wall	50 x 3.6 mm (2 x	1 & 2	EI 120 U/C
thickness* * Typical nine diameters shown, see below	1.8 layers)		

Services	Wrap	Permitted configuration for seal separation	Classification
BluePower Multilayer pipes according to	EN 1451-1		
32-50 mm diameter*	50 x 3.6 mm (2 x 1.8 layers)	1 & 2	EI 240 U/U
75-110 mm diameter*	50 x 3.6 mm (2 x 1.8 layers)	1 & 2	EI 120 U/C
125 mm diameter/3.9 mm wall thickness*	50 x 7.2 mm (4 x 1.8 layers)	1 & 2	EI 120 U/C
160 mm diameter/4.9 mm wall thickness*	50 x 10.8 mm (6 x 1.8 layers)	1 & 2	EI 240 U/C
Uponor Decibel pipes according to EN 14	366		
32-50 mm diameter*	50 x 3.6 mm (2 x 1.8 layers)	1 & 2	EI 120 U/U
75-110 mm diameter*	50 x 3.6 mm (2 x 1.8 layers)	1 & 2	EI 120 U/C



Rehau Raupiano Plus -El 120 U/U



Wavin SiTech Pipes - EI 120 U/C







A.2.12 Pipe penetration seal with GRAFT FR Mortar



A.2.12.1

Services	Wrap	Permitted configuration for seal separation	Min. mortar depth and floor thickness	Classification
PVC-U pipes according to EN 13	29-1, EN 1452-1 and E	N 1453-1, PVC-C acco	rding to EN 156	6-1
Diameter 41 mm, wall thickness 1.8-3.7 mm to diameter 125 mm, wall thickness 4.8-7.4 mm*	50 x 7.2 mm (4 x 1.8 layers)	1&2	150 mm	EI 60 U/U
125 mm diameter / 7.4 mm wall	50 x 7.2 mm (4 x 1.8 layers)	1 & 2	150 mm	EI 120 U/U
Diameter 126 mm, wall thickness 4.8-7.4 mm to diameter 160 mm, wall thickness 9.5 mm*	75 x 10.8 mm (6 x 1.8 layers)	1	150 mm	E 120 U/U, El 30 U/U
160 mm diameter / 9.5 mm wall	75 x 7.2 mm (4 x 1.8 layers)	1	150 mm	E 120 U/U, EI 30 U/U
160 mm diameter / 4.5-9.5 mm wall thickness	50 x 10.8 mm (6 x 1.8 layers)	1 & 2	120 mm	EI 120 U/C, EI 120 C/C
Diameter 161 mm, wall thickness 4.5-9.5 mm to diameter 200 mm, wall thickness 4.9-11.9 mm*	75 x 10.8 mm (6 x 1.8 layers)	1&2	120 mm	EI 120 C/C
200 mm diameter / 4.9-11.9 mm wall thickness	75 x 10.8 mm (6 x 1.8 layers)	1 & 2	120 mm	EI 240 C/C
Diameter 201 mm, wall thickness 4.9-11.9 mm to diameter 315 mm, wall thickness 7.7 mm*	75 x 18 mm (10 x 1.8 layers)	1	120 mm	EI 120 C/C
315 mm diameter / 7.7 mm wall thickness	75 x 18 mm (10 x 1.8 layers)	1	120 mm	EI 120 C/C
Diameter 161 mm, wall thickness 4.5-9.5 mm to diameter 315 mm, wall thickness 7.7-12.1 mm*	75 x 18 mm (10 x 1.8 layers)	1	120 mm	EI 90 C/C
315 mm diameter / 12.1 mm wall thickness	75 x 18 mm (10 x 1.8 layers)	1	120 mm	EI 90 C/C
Diameter 315 mm, wall thickness 7.7-12.1 mm to diameter 400 mm, wall thickness 15.3 mm*	75 x 28.8 mm (16 x 1.8 layers)	1	120 mm	EI 60 C/C
400mm diameter / 15.3 mm wall thickness	75 x 28.8 mm (16 x 1.8 layers)	1 & 2	120 mm	EI 60 C/C



PVC-U Pipes 126-160 mm Diameter -E 120 U/U, EI 30 U/U







ETA 14/0031 of 11/08/2020 – Page 54 of 98





Services	Wrap	Permitted configuration for seal separation	Min. mortar depth and floor thickness	Classification
PP pipes according to EN 1451-	1			
Diameter 41 mm, wall thickness 1.8-5.5 mm to diameter 160 mm, wall thickness 4.9-14.6 mm*	75 x 10.8 mm (6 x 1.8 layers)	1&2	150 mm	EI 120 U/C
160 mm diameter / 14.6 mm wall	75 x 7.2 mm (4 x 1.8 layers)	1 & 2	150 mm	EI 240 U/U
Diameter 161 mm, wall thickness 4.9-14.6 mm to diameter 200 mm, wall thickness 4.9-18.2 mm*	75 x 10.8 mm (6 x 1.8 layers)	1&2	120 mm	EI 240 C/C
Diameter 201 mm, wall thickness 4.9-18.2 mm to diameter 315 mm, wall thickness 7.7 mm*	75 x 18 mm (10 x 1.8 layers)	N/A	150 mm	EI 180 C/C
Diameter 201 mm, wall thickness 4.9-18.2 mm to diameter 315 mm, wall thickness 7.7-28.6 mm*	75 x 18 mm (10 x 1.8 layers)	N/A	150 mm	EI 60 C/C
315 mm diameter / 7.7 mm wall	75 x 18 mm (10 x 1.8 layers)	N/A	150 mm	EI 180 C/C
315 mm diameter / 7.7-28.6 mm wall	75 x 18 mm (10 x 1.8 layers)	1	150 mm	EI 60 C/C
Diameter 315 mm, wall thickness 7.7-28.6 mm to diameter 400 mm, wall thickness 22.7 mm*	75 x 28.8 mm (16 x 1.8 layers)	1	150 mm	EI 60 C/C
400mm diameter / 22.7 mm wall thickness	75 x 28.8 mm (16 x 1.8 layers)	1 & 2	150 mm	EI 60 C/C



PP Pipes - EI 240 C/C





PP Pipes - EI 60 C/C





PP Pipes 315-400 mm Diameter - EI 60 - C/C

Services	Wrap	Permitted configuration for seal separation	Min. mortar depth and floor thickness	Classification
PE pipes according to EN 1519- from SAN+PVC according to EN	•	I 12666-1, ABS accord	ing to EN 1455	-1 and pipes made
Diameter 126 mm, wall thickness 3.9-11.4 mm to diameter 160 mm, wall thickness 14.6*	75 x 18 mm (10 x 1.8 layers)	N/A	150 mm	E 240 U/U, EI 120 U/U
160 mm diameter / 14.6 mm wall	75 x 7.2 mm (4 x 1.8 layers)	1 & 2	150 mm	E 240 U/U, EI 120 U/U
Diameter 161 mm, wall thickness 4.9-14.6 mm to diameter 200 mm, wall thickness 6.2-18.2 mm*	75 x 10.8 mm (6 x 1.8 layers)	1&2	150 mm	EI 120 C/C
200 mm diameter / 6.2-18.2 mm wall thickness	75 x 10.8 mm (6 x 1.8 layers)	1 & 2	120 mm	EI 240 C/C
Diameter 161 mm, wall thickness 4.9-14.6 mm to diameter 315 mm, wall thickness 9.7-18.7 mm*	75 x 18 mm (10 x 1.8 layers)	N/A	150 mm	EI 60 C/C









A.2.13 Pipe penetration seal with 50 mm deep GRAFT FR Mortar

A.2.13.1 Single side penetration sear with pipes	A.2.13.1	Single side penetration seal with pipes
--	----------	---

Services	Maximum Aperture	Insulation	Classification
Alupex pipes			
16 mm diameter/2.25 mm wall*			EI 240 C/C
16 mm diameter/2.25 mm wall*			
20 mm diameter/2.5 mm wall*			
26 mm diameter/3 mm wall*			
32 mm diameter/3 mm wall*	135 x 135 mm		E 240 C/C, EI 180 C/C
40 mm diameter/3.5 mm wall*	500 mm long,	E 240 C/C, EI 180 C/C	
50 mm diameter/4 mm wall*		500 mm lana	
63 mm diameter/4.5 mm wall*		minimum 20 mm	
75 mm diameter/4.7 mm wall*		Stone wool insulation	
16 mm diameter/2.25 mm wall*		minimum 80 kg/m ³	
20 mm diameter/2.5 mm wall*		minimum 80 kg/m²	
26 mm diameter/3 mm wall*			
32 mm diameter/3 mm wall*	As section		FI 100 C/C
40 mm diameter/3.5 mm wall*	2.4)		EI 180 C/C
50 mm diameter/4 mm wall*			
63 mm diameter/4.5 mm wall*			
75 mm diameter/4.7 mm wall*			



Pipe diameter vs Wall thickness - Alupex Pipes - C/C



A.2.14 Pipe penetration seal with 50 mm deep GRAFT FR Mortar

A.2.14.1 Single side penetration seal with pipes

Services	Maximum	Insulation	Classification
Copper or steel pipes	Aperture		
12 -54 mm diameter/0.7-14.2 mm wall*		20-80 mm Stone wool insulation minimum 80 kg/m ³	E 180 C/C, EI 120 C/C
6 mm diameter/0.7-3 mm wall*			E 180 C/C, EI 120 C/C
7-15 mm diameter/0.7-7.5 mm wall*		None	E 180 C/C, EI 30 C/C
16-54mm diameter/1.2-14.2mm wall*			E 180 C/C
Steel pipes			
4-16 mm diameter/1.0-8.0 mm wall*			EI 180 C/U
17-324 mm diameter/6.35-14.2 mm wall*	As section None	None	E 180 C/U, EI 20 C/U
Alupex Pipes	2.4)		
16-20 mm diameter/2.0 mm wall		Nega	EI 180 C/C
75mm diameter/4.6mm wall		None	E 180 C/C, EI 30 C/C
16 mm diameter/2.25 mm wall		20 mm glass- or stone wool insulation minimum 75 kg/m ³	EI 180 C/C
16-75 mm diameter/2.25-4.6 wall*		25-50 mm glass- or stone wool insulation minimum 75 kg/m ³	EI 120 C/C



Copper and Steel pipes with Stonewool Insulation CS



Steel pipes 4-16 mm Diameter without Insulation





Alupex pipes 16-75 mm Diameter with Glass or Stonewool **Insulation CS**





A.2.15 Pipe penetration seal with 50 mm deep GRAFT FR Mortar

A.2.15.1	Single sided	penetration	seal with pip	es
----------	--------------	-------------	---------------	----

Services	Wrap	Maximum aperture	Classification
40 mm diameter /3 mm wall PP pipes according to EN 1451-1 40 mm diameter /4 mm wall PE pipes according to EN 1519-1, EN 12201-2 and EN 12006-1\$, ABS according to EN 1455-1 and pipes made from SAN+PVC according to EN 1565-1	None	As section 2.4)	EI 120 C/C
110 mm diameter /4.3 mm wall PE pipes according to EN 1519-1, EN 12201-2 and EN 12006-1\$, ABS according to EN 1455-1 and pipes made from SAN+PVC according to EN 1565-1	50 x 1.8mm		EI 60 C/C

A.2.16 Pipe penetration seal with 50 mm deep GRAFT FR Mortar

Penetration Seal: Combustible pipes sealed with GRAFT FR Mortar, to either side of the floor, backed with stone wool board min. 150 kg/m³. Minimum separation between pipes of 30 mm (a_3) and from seal edges 30 mm ($a_1 \& a_2$). Maximum seal size as section 2. 4).



A.2.16.1 Single side penetration seal with cables

Services	Seal Depth	Permitted configuration for seal separation	Classification	
PVC-U pipes according to EN 1329-1, EN 1452-2 and EN 1453-1^, PVC-C according to EN 1566-1				
Diameter 16 mm, wall thickness 1.6 – 3.4 mm, to diameter 40 mm, wall thickness 1.9-3.0 mm*	Min. 50 mm	1 & 2 between all specified pipes	EI 120 U/C, C/C	

* See below graph for intermediate sizes


A.3 Rigid floor constructions according to 1.2.1 with floor thickness of minimum 120 mm

A.3.1 Pipe penetration seal with 120 mm deep GRAFT FR Mortar

Penetration Seal: CS (Continuous Sustained) insulated plastic pipes fitted at any position within the aperture (min. separation 30 mm from seal edges and 30 mm from other services), with min. 120 mm GRAFT FR Mortar to either surface of the floor or anywhere between. GRAFT FR Pipe Wraps are required to be fitted around combustible pipe insulation to the bottom of the seal, as indicated below. Maximum seal size as section 2. 4).



A.3.1.1 Single sided penetration seal with pipes

Services	Outer diameter including insulation	Pipe wrap	Pipe insulation	Classification		
PE pipes according to	PE pipes according to EN 1519-1, EN 12201-2 and EN 12006-1, ABS according to EN 1455-1 and pipes made					
from SAN+PVC accord	ding to EN 1565-1					
	Maximum 68 mm	50 x 3.6 mm	9-50 mm			
	diameter	(2 x 1.8 layers)	Elastomeric	EI 240 C/C		
Maximum 160 mm	Maximum 178 mm	75 x 10.8 mm	insulation minimum	EI 240 C/C		
diameter pipe*	diameter	(6 x 1.8 layers)	class B-s3,d0 or foil			
	Maximum 260 mm	75 x 18.0 mm	faced phenolic	EI 120 C/C		
	diameter	(10 x 1.8 layers)	foam insulation			
PP pipes according to	EN 1852-1: 2009					
	Maximum 68 mm	50 x 3.6 mm	9-50 mm	E 240 C/C, EI 180		
	diameter	(2 x 1.8 layers)	Elastomeric	C/C		
Maximum 160 mm	Maximum 178 mm	75 x 10.8 mm	insulation minimum	EI 240 C/C		
diameter pipe*	diameter	(6 x 1.8 layers)	class B-s3,d0 or foil	EI 240 C/C		
	Maximum 260 mm	75 x 18.0 mm	faced phenolic	EI 120 C/C		
	diameter	(10 x 1.8 layers)	foam insulation			

*See below graph for interpolation pipe sizes



PP pipes 50-160 mm Diameter with Insulation CS



A.4 Rigid floor constructions according to 1.2.1 with floor thickness of minimum 150 mm

A.4.1 Pipe penetration seal with 150 mm deep GRAFT FR Mortar

Penetration Seal: CS (Continuous Sustained) insulated metallic pipes fitted at any position within the aperture (min. separation 30 mm from seal edges and 30 mm from other services), with min. 150 mm GRAFT FR Mortar to either surface of the floor or anywhere between. GRAFT FR Pipe Wraps are required to be fitted around combustible pipe insulation. Maximum seal size as section 2. 4).



A.4.1.1 Single side penetration seal with pipes

Services	Wrap	Insulation	Classification
Mild or stainless steel pipes			
12 mm diameter/ 1.0 mm wall	1 off 50 x 1.8 mm GRAFT FR Pipe	9 mm PE foam	EI 180 C/U
	Wrap, fitted at soffit	insulation	
Maximum 76 mm diameter/ 1.5-14.2 mm wall*	2 off 50 x 1.8 mm GRAFT FR Pipe Wrap, fitted at soffit	9-30 mm PE foam insulation	E 180 C/U El 60 C/U

* See below graph for intermediate sizes



A.4.2 Pipe penetration seal with 150 mm deep GRAFT FR Mortar



Α.	4.	2.	1

Services	Wrap	Permitted configuration for seal separation	Classification	
PVC-U pipes according to EN 1329-1, EN 1452	-1 and EN 1453-1	, PVC-C according to EN	1566-1	
Up to 40 mm diameter/1.8-3.7 mm wall*	50 x 1.8		EI 120 U/U	
Up to 125 mm diameter / 4.8-7.4 mm wall*	50 x 7.2 mm	1&2	EI 60 U/U	
Up to 160 mm diameter/9.5 mm wall*	75 x 7.2 mm		E 120 U/U, EI 30 U/U	
PP pipes according to EN 1451-1				
Up to 40 mm diameter/1.8-5.5 mm wall*	50 x 1.8		EI 120 U/U	
Up to 125 mm diameter / 11.4 mm wall*	50 x 7.2 mm	1&2	EI 240 U/U	
Up to 160 mm diameter/14.6 mm wall*	75 x 7.2 mm		EI 240 U/U	
PE pipes according to EN 1519-1, EN 12201-2 and EN 12666-1, ABS according to EN 1455-1 and pipes made from SAN+PVC according to EN 1565-1				
Up to 40 mm diameter/2.4-3.7 mm wall*	50 x 1.8 mm		EI 240 U/U	
Up to 110 mm diameter/3.4-10 mm wall*	75 x 5.4 mm	1 & 2	EI 240 U/U	
Up to 125 mm diameter/11.4 mm wall*	50 x 7.2 mm	1 & 2	EI 240 U/U	
Up to 160 mm diameter/4.9-14.6 mm wall*	75 x 7.2 mm		EI 120 U/U	

* Typical pipe diameters shown, see below graph for intermediate sizes



PVC-U Pipes - E 60 U/U, EI 30 U/U



PE Pipes - EI 120 U/U





A.4.3 Cable penetration seal with 150 mm deep GRAFT FR Mortar

A.4.3.1 Single side penetration seal with cables

Services	Mortar depth	Backing	Insulation	Classification
Blank seals				EI 240
Electric cables up to 21 mm diameter, single or in a bundle.				E 240 EI 120
Steel cable trays and ladders up to 500 mm wide				E 240 El 120
Electric cables 22-50 mm diameter, single or in a bundle.	Min. 150 mm	None	None	E 240 EI 90
Electric cables 51-80 mm diameter, single or in a bundle.				E 90 EI 60
Unsheathed wire up to 24 mm diameter				EI 120

A.5 Flexible and rigid wall constructions according to 1.2.1 with wall thickness of min. 100 mm

A.5.1 Cable penetration seal with 25 mm deep GRAFT FR Mortar to both faces backed with 50 mm mineral fibre board



A.5.1.1 Double side penetration seal with cables

Services	Maximum	Classification
	aperture	
None (blank)		EI 120
Single electrical cables up to 21 mm \emptyset (min.100 separation		E 120, El 90
from other services		2 120, 21 50
Electrical cables up to 80 mm ${\it \emptyset}$ (single, bundled and on		
trays)		E 120, EI 60
Steel cable trays & ladders	As section 2. 4)	·
Steel conduits up to 16 mm Ø	2.4)	E 120 C/U, EI 60 C/U
copper conduits up to 16 mm Ø		E 120 C/U, EI 45 C/U
Unsheathed wires up to 24 mm Ø		E 120, El 45
PVC conduits up to 16 mm Ø		EI 120 C/U, EI 120 C/C

A.5.2 Pipe penetration seal with 25 mm deep GRAFT FR Mortar to both faces backed with 50 mm mineral fibre board

Penetration Seal: CS (Continuous Sustained) insulated metallic pipes fitted at any position within the aperture (min. separation 30 mm from seal edges), with min. 25 mm GRAFT FR Mortar to both sides of the wall, backed with min. 1 x 50 mm or 2 x 25 mm stone wool board min. 150 kg/m³ or min. 50 mm GRAFT FR Mortar to both sides of the wall without backing^{*}. GRAFT FR Pipe Wraps are required to be fitted to both faces of the seal.



* Maximum seal size as section 2. 4)

A.5.2.1 Double side penetration seal with pipes

Services	Wrap	Insulation	Classification
Mild or stainless steel pipes			
40 mm diameter/1-14.2 mm wall	2 off 50 x 1.8 mm		
	GRAFT FR Pipe Wrap,		EI 120 C/U
	one fitted flush to		
	each face of seal		
40 mm diameter/1-14.2 mm wall*			
50 mm diameter/1.3-14.2 mm wall*		13 mm	
60 mm diameter/1.6-14.2 mm wall*		Elastomeric	
75 mm diameter/2-14.2 mm wall*	2 off 50 x 3.6 mm	insulation minimum class	
90 mm diameter/2.4-14.2 mm wall*	GRAFT FR Pipe Wrap, one fitted flush to	B-s3,d0 or PE Foam insulation	E 120 C/U, EI 60 C/U
100 mm diameter/2.7-14.2 mm wall*	each face of seal		2 120 0/0, 21 00 0/0
115 mm diameter/3.1-14.2 mm wall*			
140 mm diameter/3.8-14.2 mm wall*			
165 mm diameter/ 4.5-14.2 mm wall*			

* Typical pipe diameters shown, see below graph for intermediate sizes



ETA 14/0031 of 11/08/2020 - Page 83 of 98

A.5.3 Pipe penetration seal with 25 mm deep GRAFT FR Mortar to both faces backed with 50 mm mineral fibre board

Penetration Seal: 500 mm (min.)* LI (Local Interrupted) or CI (Continuous Interrupted) insulated metallic (and composite) pipes fitted at any position within the aperture (min. separation 30 mm from seal edges), with min. 25 mm GRAFT FR Mortar to both sides of the wall backed with min. 1 x 50 mm or 2 x 25 mm stone wool board min. 150 kg/m³. Maximum seal size as section 2. 4).



A.5.3.1 Double side penetration seal with pipes

Services	Insulation	Classification
Copper or steel pipes up to 54 mm diameter/1-14.2 mm wall	Min. 20 mm stone wool min. 80 kg/m ³	EI 120 C/C
Alupex composite pipe 75 mm diameter/7.5 mm wall	600 mm length of 25 mm GRAFT Mineral Fibre BIO	EI 60 U/U, EI 60 U/C, EI 60 C/U. EI 60 C/C

Services	Insulation, minimum thickness and	Classification
Mild or stainless steel pipe	density	
40 mm diameter/1-14.2 mm wall	20 mm stone wool 80 kg/m ³	EI 120 C/U
40 mm diameter/1-14.2 mm wall*		
50 mm diameter/1.2-14.2 mm wall*		
60 mm diameter/1.4-14.2 mm wall*		
75 mm diameter/1.7-14.2 mm wall*]	
90 mm diameter/2-14.2 mm wall*		
100 mm diameter/2.2-14.2 mm wall*		
115 mm diameter/2.5-14.2 mm wall*	30 mm stone wool 80 kg/m ³	E 120 C/U, EI 90 C/U
140 mm diameter/3-14.2 mm wall*		
165 mm diameter/3.5-14.2 mm wall*		
180 mm diameter/3.8-14.2 mm wall*]	
200 mm diameter/4.2-14.2 mm wall*]	
219 mm diameter/4.5-14.2 mm wall*]	

* Typical pipe diameters shown, see below graph for intermediate sizes



Pipe diameter vs Wall thickness

A.5.4 Pipe penetration seal with 25 mm deep GRAFT FR Mortar to both faces backed with 50 mm mineral fibre board

Penetration Seal: 500 mm (min.)* LI (Local Interrupted) or CI (Continuous Interrupted) insulated metallic (and composite) pipes fitted at any position within the aperture (min. separation 30 mm from seal edges), with min. 25 mm GRAFT FR Mortar to both sides of the wall backed with min. 1 x 50 mm or 2 x 25 mm stone wool board min. 150 kg/m³. Maximum seal size as section 2. 4)



A.5.4.1 Double side penetration seal with pipes

Services	Insulation	Classification
Alupex pipes		
16 mm diameter/2.25 mm wall		
20 mm diameter/2.5 mm wall		
26 mm diameter/3 mm wall		
32 mm diameter/3 mm wall	Minimum 20 mm stone	51 120 0/0
40 mm diameter/3.5 mm wall	wool, minimum 80 kg/m ³	EI 120 C/C
50 mm diameter/4 mm wall		
63 mm diameter/4.5 mm wall		
75 mm diameter/4.7 mm wall		

* Typical pipe diameters shown, see below graph for intermediate sizes



A.5.5 Pipe penetration seal with 25 mm deep GRAFT FR Mortar to both faces backed with 50 mm mineral fibre board

Penetration Seal: CS (Continuous Sustained) insulated metallic and composite pipes fitted at any position within the aperture (min. separation 25 mm from seal edges), with min. 25 mm GRAFT FR Mortar to both sides of the wall, backed with min. 25 mm stone wool min. 150 kg/m3*. GRAFT FR Pipe Wraps are required to be fitted to both faces of the seal. Maximum seal size as section 2. 4).



A.5.5.1 Double side penetration seal with pipes

Services	Wrap	Insulation	Classification
Copper and steel pipes			
12-54 mm diameter/1-1.2 mm wall	50 x 3.6 mm GRAFT FR Pipe Wrap fitted to both sides of the seal	9-25 mm Elastomeric insulation minimum class B-s3,d0 or PE Foam insulation	EI 120 C/C
Alupex pipes			
16 mm diameter/2.25 mm wall			
20 mm diameter/2.5 mm wall			
26 mm diameter/3 mm wall			
32 mm diameter/3 mm wall	50 x 3.6 mm GRAFT FR Pipe Wrap fitted	9-25 mm Elastomeric insulation minimum	EI 120 C/C
40 mm diameter/3.5 mm wall	to both sides of the seal	class B-s3,d0 or PE Foam insulation	
50 mm diameter/4 mm wall	Sedi	Foammsuldtion	
63 mm diameter/4.5 mm wall			
75 mm diameter/4.7 mm wall			

Pipe diameter vs Wall thickness - Alupex Pipes with Insulation CS



A.5.6 Pipe penetration seal with 25 mm deep GRAFT FR Mortar to both faces backed with 50 mm mineral fibre board



A.5.6.1 Double side penetration seal with pipes	A.5.6.1	Double side	penetration	seal wit	h pipes
---	---------	-------------	-------------	----------	---------

Services	Seal Depth	Permitted configuration for seal separation	Classification
PVC-U pipes according to EN 1329-1, EN 1452-2 and EN 1453-1, PVC-C according to EN 1566-1			
Diameter up to 32 mm, wall thickness 1.6 – 2.4 mm	Min. 25 mm	1 & 2 between all specified pipes	EI 120 U/C, C/C
PE pipes according to EN 1519-1, EN 12201-2 and EN 12006-1, ABS according to EN 1455-1 and pipes made			
from SAN+PVC according to EN 1565-1			
Diameter up to 32 mm, wall thickness 1.8 – 3.0 mm	Min. 25 mm	1 & 2 between all specified pipes	EI 120 U/C, C/C
PP pipes according to EN 1852-1: 2009			
Diameter up to 32 mm, wall thickness 1.9 – 4.4 mm	Min. 25 mm	1 & 2 between all specified pipes	EI 120 U/C, C/C

A.5.7 Pipe penetration seal with 25 mm deep GRAFT FR Mortar to both faces backed with 50 mm mineral fibre board



A.5.7.1	Double side penetration seal with pipes
---------	---

Services	Wraps	Permitted configuration	Classification
PVC-U pipes according to EN 1329-1,	(both sides)	for seal separation	
EN 1452-2 and EN 1453-1 and PVC-C			
according to EN 1566-1			
Diameter up to 40 mm, wall thickness	50 x 1.8 mm		E 120 U/C, E 120 C/U,
3.0 – 4.3 mm	(1 layer)		EI 60 U/C, EI 60 C/C
Diameter up to 110 mm, wall thickness	50 x 3.6 mm	1 & 2 between PVC-	E 120 U/C, E 120 C/C
2.7 - 6.6 mm	(2 x 1.8 layer)	U/PVC-C,	EI 90 U/C, EI 90 C/C
Diameter up to 125 mm, wall thickness	50 x 5.4 mm	PE/ABS/SAN+PVC and PP	EI 120 U/C, EI 120 C/C
3.7 – 7.4 mm	(3 x 1.8 layer)	pipes in any combination	EI 120 0/C, EI 120 C/C
Diameter up to 160 mm, wall thickness	50 x 7.2 mm		EI 60 U/C, EI 60 C/C
3.2 - 9.5 mm	(4 x 1.8 layer)		
PE pipes according to EN 1519-1, EN 12201-2 and EN 12006-1, ABS according to EN 1455-1 and pipes made from SAN+PVC according to EN 1565-1			
Diameter up to 40 mm, wall thickness	50 x 1.8 mm		
3.2 - 3.7 mm	(1 layer)		EI 120 U/C, EI 120 C/C
Diameter up to 110 mm, wall thickness	50 x 3.6 mm		
4.2 - 10 mm	(2 x 1.8 layer)	1 & 2 between PVC-	EI 60 U/C, EI 60 C/C
Diameter up to 125 mm, wall thickness	50 x 5.4 mm	U/PVC-C,	
12 mm	(3 x 1.8 layer)	PE/ABS/SAN+PVC and PP	EI 120 U/C, EI 120 C/C
Diameter up to 160 mm, wall thickness	(pipes in any combination	
4.9 – 12.0 mm	50 x 7.2 mm	,	E 120 U/C, E 120 C/C
Diameter up to 160 mm, wall thickness	(4 x 1.8 layer)		EI 90 U/C, EI 90 C/C
12.0 mm			EI 90 0/C, EI 90 C/C
PP pipes according to EN 1852-1: 2009			
Diameter up to 40 mm, wall thickness	50 x 1.8 mm		
4.0 – 5.5 mm	(1 layer)		EI 120 U/C, EI 120 C/C
Diameter up to 110 mm, wall thickness	50 x 3.6 mm	1	E 120 U/C, E 120 C/C
6.6 mm	(2 x 1.8 layer)	1 & 2 between PVC-	EI 90 U/C, EI 90 C/C
Diameter up to 125 mm, wall thickness	50 x 5.4 mm	U/PVC-C,	E 120 U/C, E 120 C/C
17.1 mm	(3 x 1.8 layer)	PE/ABS/SAN+PVC and PP	EI 90 U/C, EI 90 C/C
Diameter up to 160 mm, wall thickness		pipes in any combination	
4.0 - 21.9 mm	50 x 7.2 mm		E 120 U/C, E 120 C/C
Diameter up to 160 mm, wall thickness	(4 x 1.8 layer)		EI 60 U/C, EI 60 C/C
21.9 mm			

A.5.8 Pipe penetration seal with 50 mm deep GRAFT FR Mortar to both faces

Penetration Seal: CS (Continuous Sustained) insulated metallic pipes fitted at any position within the aperture (min. separation 30 mm from seal edges), min. 50 mm GRAFT FR Mortar to both sides of the wall without backing*. GRAFT FR Pipe Wraps are required to be fitted to both faces of the seal.



A.5.8.1 Double side penetration seal with pipes

Services	Wrap	Insulation	Classification
Mild or stainless steel pipe			
40 mm diameter/1-14.2 mm wall*			
50 mm diameter/1.3-14.2 mm wall*			
60 mm diameter/1.6-14.2 mm wall*			
75 mm diameter/2-14.2 mm wall*	2 off 50 x 3.6 mm GRAFT FR Pipe Wrap, one fitted flush to each face of seal	13 -32 mm Elastomeric	
90 mm diameter/2.4-14.2 mm wall*		insulation minimum class B-s3,d0 or PE Foam insulation	E 120 C/U, EI 60 C/U
100 mm diameter/2.7-14.2 mm wall*			
115 mm diameter/3.1-14.2 mm wall*			
140 mm diameter/3.8-14.2 mm wall*			
165 mm diameter/ 4.5-14.2 mm wall*			

* Typical pipe diameters shown, see below graph for intermediate sizes



Pipe diameter vs Wall thickness

Product tested	1200 mm high x 600 mm wide x 50 mm deep GRAFT FR Mortar			
Su	mmary of testing procedure		Result	
	Pressure (Pa)	Leakage (m ³ /h)	Leakage (m ³ /m ² /h)	
	25	0.00	0.00	
	50	0.00	0.00	
Describe condemn estimation	100	0.00	0.00	
Results under negative	200	0.00	0.00	
chamber pressure	300	0.01	0.01	
	450	0.03	0.04	
	600	0.05	0.07	
	25	0.00	0.00	
	50	0.00	0.00	
Describe and an area it in	100	0.00	0.00	
Results under positive	200	0.01	0.01	
chamber pressure	300	0.02	0.03	
	450	0.03	0.04	
	600	0.04	0.06	

ANNEX B – Air Permeability – GRAFT FR Mortar



Product tested	600 mm high x 600 mm wide x 100 mm deep GRAFT FR Mortar inc. 110 mm plastic pipe with 2no layers 50 mm x 1.8 mm GRAFT FR Pipe Wrap cast to one face in centre of seal		
	Summary of testing procedu	re	Result
	Pressure (Pa)	Leakage (m ³ /h)	Leakage (m ³ /m ² /h)
	25	0.00	0.00
	50	0.00	0.00
Describe and an acception	100	0.00	0.00
Results under negative chamber pressure	200	0.00	0.00
	300	0.00	0.00
	450	0.01	0.01
	600	0.03	0.04
Results under positive chamber pressure	25	0.00	0.00
	50	0.00	0.00
	100	0.00	0.00
	200	0.00	0.00
	300	0.00	0.00
	450	0.01	0.01
	600	0.02	0.03

