

No	o. Name	Material				
1	Anchor	Brass				

# **Building materials**









# Characteristics

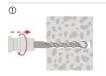
- Internally threaded anchor with metric connecting threads.
- The groved and knurled anchor sleeve expands by turning in the screw.
- Form fit in soft building materials / end expansion in solid building materials.
- Minor drilling depth.
- Corrosion-resistant.
- Heat-resistant.

# **Applications**



- ① End expansion in solid building material.
- ② Form fit in soft building material.

#### Installation











- ① Take drill hole-Ø and drill hole depth from the table.
- ② Clean the drill hole with a brush, then blow it out with a purging pump.
- ③ Insert the Brass Anchor with pre-assembled screw into the drill hole until the screw head is flush to the Building materials.
- Tighten the screw with accuracy (anchor will be retracted a little from the drill hole).
- (5) Anchor mustn't sit on the Building materials.

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	Anchor size		M4	M5	M6	M 8	M 10	M 12	M16
	Recommended tension loads: 1)								
$N_{Emp}$	- Concrete uncracked C25 - C55	«N –	0.5	0.7	0.85	1.5	2.5	3.5	3.9
	- Brick	d 4	0.4	0.55	0.7	1.2	1.6	2	3.25
С	Min. distance to the edge	nm	30	35	40	45	50	55	65
s	Min. distance betw. anchors	nm	50	50	60	65	70	75	90
h <sub>min</sub>	Min. thickness of foundation	nm	25	27	35	40	45	50	53
ds	For screw-Ø	nm	4	5	6	8	10	12	16
hı	Drill hole depth	nm	20	25	28	35	40	45	50
d <sub>0</sub>	Drill hole-Ø in the building material	nm	5	6.5	8	10	12	15	20
$d_{f}$	Hole-Ø in the attached part	nm	5	6	7	9	12	14	18
l <sub>G</sub>	Thread length m	nm	11	14	15	18	22	21	25
l	Anchor length m	nm	16	20	22	27	32	32	45



# **Brass Anchor**

1) Without influence of anchor and edge distance / Safety factor 3